For max 243 R2OUT is low when R2IN is disconnected enabling the MAX 489 (RS-485). This will not work if MAX232 is used!

ECO 1: The PCB trace to pin RN1.6 must be cut and rerouted to pin RN1.7.

ECO 2: RN1 MUST BE INSTALLED UP-SIDE-DOWN FOR THE DISPLAYED SYMBOL PIN OUT.

NOTE: Port Pin Assignment are Different from PPP Boards.